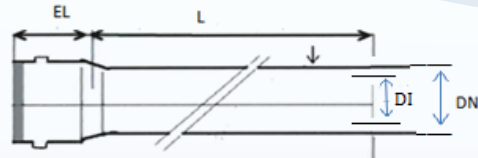


## uPVC Structured Wall pipes with Rubber Ring Joints (RRJ)

as per  
BS EN  
13476-2



**Material:** uPVC  
**Colour:** Light Grey / Brown  
**Dimension:** mm  
**Trademark:** PPP



Pipe length : 3 or 6m including socket

### Field of application:

Plastics piping systems for non-pressure underground drainage and sewerage.

## GENERAL TECHNICAL SPECIFICATION

### General Characteristics

- Dimensions
- Nominal outside diameters of pipes
- Nominal outside diameters of sockets
- Wall Thickness of pipes
- Wall Thickness of sockets

### Mechanical Characteristics

- Impact

### Physical Characteristics

- Vicat Softening Temperature (VST)
- Resistance to Dichloromethane

- Longitudinal Reversion

### Performance Requirement

- Watertightness

### Standard Requirements

Clause 7.1 as per ISO 3126

Table 5

Table 7

Clause 7.2.5.2

Clause 7.2.5.3

Clause 9: Table 150°C / TIR ≤ 10%

Clause 8.1.1 Table 9 ( ≥ 79)

No attack at any part of the surface

Clause 8.1.1 Table 9

Maximun 5% Clause 8.1.1 Table 9

0.5 bar for 1 min (Table 18)

Diameter mm	Stiffness nominal SN / Wall thickness mm				
	DN	SN4	di	SN8	di
110	3.2	103.6	3.2	103.6	70
160	4.2	151.6	5.2	149.6	80
200	5.1	189.8	6.5	187	90
250	6.2	237.6	7.3	235.4	125

**Note: SN10 Pipes can be manufactured on Special Order**

Manufactured by PPP Piping Systems Ltd - Certified MS ISO 9001:2008 | MSB Test Report available on request (conditions apply)  
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